






**Complete Brake Assemblies**

					
Manufacturer	7" x 1 3/4" Atwood	7" x 1 3/4" Dexter	10" x 2 1/4" Dexter	10" x 2 1/4" Dexter, Free-backing	10" x 2 1/4" Bendix
Capacity Per Pair	2.5K	2.5K	3.5K	3.5K	3.5K
Left Hand Part No.	Parts Only	23-398	23-312	23-344	Parts Only
Left Hand Ref. No.	N/A	174010	174625	175200	N/A
Right Hand Part No.	Parts Only	23-399	23-313	23-345	Parts Only
Right Hand Ref. No.	N/A	174210	174650	175250	N/A
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**Hydraulic Brake Parts Replacement Chart**

**BRAKE ASSEMBLIES**

**Shoe Lining L.H.**



Part No.	BP04-060	BP04-050	BP04-120	BP04-123	BP04-120
Ref. No.	204800	204700	205800	205810	205800

**Shoe Lining R.H.**



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.					

**Shoe Hold Down Spring**



Part No.	N/A	49-14	BP06-120	BP06-120	BP06-120
Ref. No.	N/A	211501	212500	212500	212500

**Shoe Return Spring L.H.**



Part No.	N/A	46-126	BP07-105	BP07-120	BP07-105
Ref. No.	N/A	215905	216625	216825	216625

**Shoe Return Spring R.H.**



Part No.	N/A	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.	N/A				

**Adjuster Spring**



Part No.	BP08-050	BP08-045	BP08-080	BP08-080	BP08-080
Ref. No.	219800	219700	220200	220200	220200

**Adjuster L.H.**



Part No.	N/A	BP10-045	BP10-060	BP10-060	BP10-080
Ref. No.	N/A	222100	222400	222400	222800

**Adjuster R.H.**



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.					

**Adjuster Plug**



Part No.	BP10-220	BP10-220	BP10-220	BP10-220	BP10-220
Ref. No.	225100	225100	225100	225100	225100

**Wheel Cylinder Assemblies L.H.**



Part No.	N/A	54-80-3	BP17-030	BP17-030	BP17-030
Ref. No.	N/A	233105	233400	233400	233400

**Wheel Cylinder Assemblies R.H.**



Part No.	N/A	54-80-4	BP17-020	BP17-020	BP17-020
Ref. No.	N/A	233151	233200	233200	233200

**Complete Brake Assemblies**



Manufacturer	10" x 2 1/4" Demco	10" x 2 1/4" Demco	12" x 2" Dexter	12" x 2" Dexter	12" x 2" Dexter
Capacity Per Pair	Single-Servo 3.5K	Free-Backing 3.5K	Single-Servo 5.2K	Free-Backing 7K	Duo-Servo 5.2K
Left Hand Part No.	18788	40716	23-324	23-342	23-322
Left Hand Ref. No.	174500	175150	175425	175500	176225
Right Hand Part No.	18787	40715	23-325	23-343	23-323
Right Hand Ref. No.	174400	175100	175450	175550	176250
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**BRAKE ASSEMBLIES**



**Hydraulic Brake Parts Replacement Chart**

**Shoe Lining L.H.**



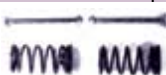
Part No.	BP04-120	BP04-126	BP04-160	BP04-164	BP04-160
Ref. No.	205800	205815	206000	206200	206000

**Shoe Lining R.H.**



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	BP04-162	Same As Left Hand
Ref. No.				206100	

**Shoe Hold Down Spring**



Part No.	BP06-120	BP016-120	BP06-090	BP06-090	BP06-090
Ref. No.	212500	212500	212400	212400	212400

**Shoe Return Spring L.H.**



Part No.	BP07-105	BP07-122	BP07-175	BP07-121	BP07-175
Ref. No.	216625	216845	217700	216830	217700

**Shoe Return Spring R.H.**



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.					

**Adjuster Spring**



Part No.	BP08-080	BP08-080	BP08-120	BP08-120	BP08-120
Ref. No.	220200	220200	220400	220400	220400

**Adjuster L.H.**



Part No.	BP10-060	BP10-060	BP10-045	BP10-080	BP10-045
Ref. No.	222400	222400	222100	222800	222100

**Adjuster R.H.**



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.					

**Adjuster Plug**



Part No.	BP10-220	BP10-220	BP10-220	BP10-220	BP10-220
Ref. No.	225100	225100	225100	225100	225100

**Wheel Cylinder Assemblies L.H.**



Part No.	BP17-030	BP17-030	BP17-030	BP17-030	BP17-050
Ref. No.	233400	233400	233400	233400	233800

**Wheel Cylinder Assemblies R.H.**



Part No.	BP17-020	BP17-020	BP17-020	BP17-020	BP17-040
Ref. No.	233200	233200	233200	233200	233600

**Complete Brake Assemblies**

					
Manufacturer	12" x 2" Demco	12" x 2" Demco	12" x 3 3/8" Hayes/AL-KO	12 1/4" x 3 3/8" Dexter 8K, 9K Old	12 1/4" x 3 3/8" Dexter 9K, 10K GD
Capacity Per Pair	Single-Servo 6K	Free-Backing 6K	8K	9K	10K
Left Hand Part No.	23511	42029	60206803	23-402	23-410
Left Hand Ref. No.	175400	175480	177200	178205	178275
Right Hand Part No.	23510	42028	Same As	23-403	23-411
Right Hand Ref. No.	175350	175470	Left Hand	178210	178300
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**Hydraulic Brake Parts Replacement Chart**

<b>Shoe Lining L.H.</b>						
	Part No.	BP04-160	BP04-168	K363925	BP04-260	BP04-260
	Ref. No.	206000	206300	208030	208600	208600
<b>Shoe Lining R.H.</b>						
	Part No.	Same As	Same As	Same As	BP04-270	BP04-270
	Ref. No.	Left Hand	Left Hand	Left Hand	208800	208800
<b>Shoe Hold Down Spring</b>						
	Part No.	BP06-090	BP06-090	N/A	BP06-235	BP06-235
	Ref. No.	212400	212400	N/A	214300	214300
<b>Shoe Return Spring L.H.</b>						
	Part No.	BP07-175	BRK-DEM12HFB-SRS	BP07-215	BP07-240	BP07-240
	Ref. No.	217700	216851	218700	219200	219200
<b>Shoe Return Spring R.H.</b>						
	Part No.	Same As	Same As	Same As	Same As	Same As
	Ref. No.	Left Hand	Left Hand	Left Hand	Left Hand	Left Hand
<b>Adjuster Spring</b>						
	Part No.	BP08-120	BP08-120	N/A	BP08-150	BP08-150
	Ref. No.	220400	220400	N/A	220900	220900
<b>Adjuster L.H.</b>						
	Part No.	BP10-080	BP10-080	N/A	BP10-135	BP10-135
	Ref. No.	222800	222800	N/A	223700	223700
<b>Adjuster R.H.</b>						
	Part No.	Same As	Same As	N/A	BP10-145	BP10-145
	Ref. No.	Left Hand	Left Hand	N/A	223900	223900
<b>Adjuster Plug</b>						
	Part No.	BP10-220	BP10-220	Not	Not	Not
	Ref. No.	225100	225100	Required	Required	Required
<b>Wheel Cylinder Rebuild Kits</b>						
	Part No.	N/A	N/A	N/A	BP16-040	BP16-050
	Ref. No.	N/A	N/A	N/A	232400	232600
<b>Wheel Cylinder Assemblies L.H.</b>						
	Part No.	BP17-030	BP17-030	BP17-080	N/A	N/A
	Ref. No.	233400	233400	234400	N/A	N/A
<b>Wheel Cylinder Assemblies R.H.</b>						
	Part No.	BP17-020	BP17-020	Same As	N/A	N/A
	Ref. No.	233200	233200	Left Hand	N/A	N/A

### Complete Brake Assemblies



Manufacturer	12 1/4" x 3 1/2" Hayes/AL-KO	12 1/4" x 4" Dexter	12 1/4" x 5" Dexter	12 1/4" x 5" Dexter
Capacity Per Pair	12K	10K	12K	15K
Left Hand Part No.	60206801	23-404	23-408	23-406
Left Hand Ref. No.	177800	179100	179825	180250
Right Hand Part No.	Same As	23-405	23-409	23-407
Right Hand Ref. No.	Left Hand	179150	179850	180300
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### Hydraulic Brake Parts Replacement Chart

#### Shoe Lining L.H.



Part No.	BP04-300	BP04-340	BP04-380	BP04-380
Ref. No.	209400	210000	210800	210800

#### Shoe Lining R.H.



Part No.	Same As Left Hand	BP04-350	BP04-390	BP04-390
Ref. No.		210200	211000	211000

#### Shoe Hold Down Springs



Part No.	N/A	BP06-235	BP06-235	BP06-235
Ref. No.	N/A	214300	214300	214300

#### Shoe Return Spring L.H.



Part No.	BP07-215	BP07-240	BP07-240	BP07-240
Ref. No.	218700	219200	219200	219200

#### Shoe Return Spring R.H.



Part No.	Same As Left Hand	Same As Left Hand	Same As Left Hand	Same As Left Hand
Ref. No.				

#### Adjuster Spring



Part No.	N/A	BP08-150	BP08-150	BP08-150
Ref. No.	N/A	220900	220900	220900

#### Adjuster L.H.



Part No.	N/A	BP10-135	BP10-135	BP10-135
Ref. No.	N/A	223700	223700	223700

#### Adjuster R.H.



Part No.	N/A	BP10-145	BP10-145	BP10-145
Ref. No.	N/A	223900	223900	223900

#### Wheel Cylinder Rebuild Kits



Part No.	N/A	BP16-050	BP16-050	K71-082-00
Ref. No.	N/A	232600	232600	232624

#### Wheel Cylinder Assemblies L.H.



Part No.	BP17-090	N/A	N/A	N/A
Ref. No.	234600	N/A	N/A	N/A

#### Wheel Cylinder Assemblies R.H.



Part No.	Same As Left Hand	N/A	N/A	N/A
Ref. No.		N/A	N/A	N/A